

Amendments to the claims:

1. (currently amended) A method for manufacturing multiphase windings (32) of an electric machine with the following process steps:
 - a) stamping onto wire elements (7, 11, 12) a cross-sectional profile (13) that increases the slot space factor; ~~is stamped onto wire elements (7, 11, 12),~~
 - b) loading offsetting dies (14, 26) ~~are loaded~~ with stamped wire elements (7) to constitute the winding (32), stamped wire elements (11) to constitute an integrated star point (21), and stamped wire elements (12) for supplying current to the winding (32);~~[[,]]~~
 - c) ~~offsetting dies (14, 26) offset~~ the stamped wire elements (7, 11, 12) in end regions of these wire elements (7, 11, 12) using offsetting dies (14, 26), whereby the integrated star point (21) is made by offsetting the inserted wire elements in a process step; and
 - d) producing an interconnection of the integrated star point (21) ~~is produced~~ by means of thermal attachment (30) or by means of a cold contacting technique for attaching the wire elements (11) for the integrated star point (21) to a connecting ring (40) on an inside (41) of a finished winding head (20).

2. (currently amended) The method as recited in claim 1,
~~wherein~~ further comprising stamping a cross-sectional profile in a wedge shape
(13) ~~is stamped~~ onto the wire elements (7, 11, 12).
3. (currently amended) The method as recited in claim 1,
~~wherein~~ further comprising stamping an oval or circular cross-sectional profile is
stamped onto the wire elements (7, 11, 12).
4. (currently amended) The method as recited in claim 1,
~~wherein~~ further comprising loading the offsetting dies (14, 26) ~~are loaded~~ with the
stamped wire elements (7, 11, 12) in such a way that the wire elements (11) that
constitute the integrated star point (21) are offset from one another by an angle
of 120°.
5. (currently amended) The method as recited in claim 1,
~~wherein~~ further comprising shaping the winding head (20) ~~is shaped~~ by means of
an offsetting of the offsetting dies (14, 26).
6. (currently amended) The method as recited in claim 1,
~~wherein according to process step b),~~ further comprising producing a wire cage
(22) ~~is produced~~, which is attached to a laminated core (24) according to process
step b).

7. (currently amended) The method as recited in claim 6,
wherein further comprising providing the laminated core (24) ~~is provided~~ with an
insulation (31) in the attachment region of the wire basket (22).

8. (currently amended) The method as recited in claim 1,
wherein further comprising contacting the stamped wire elements (7) that
constitute the winding (32) ~~are contacted~~ to one another on the contacting end
(25) of the winding (32).

9. (currently amended) The method as recited in claim 1,
wherein further comprising carrying out on an interconnection point end (23) of
the winding (32), an automatable contacting (30) of the integrated star point (21)
~~is carried out~~ by means of resistance welding, laser welding, electron welding, a
soldering process, or by means of hot or cold pressing.

10. (original) The method as recited in claim 9,
wherein the automatable contacting (30) is carried out by connecting the wire
elements (11) to a connecting ring (40) to form the integrated star point (21),
which ring has recesses (45) or is encompassed by a ring material whose loops
(44) encompass the wire elements (11) to form the integrated star point (21).

11. (new) The method as recited in claim 1, wherein the bent ends of the star point wires face one another in a star shape.

12. (new) The method as recited in claim 1, wherein the integrated star point is produced automatically a simultaneous manufacturing process with the winding.

13. (new) The method as recited in claim 1, wherein three star point wires facing one another with bent ends lie on the of the winding head, wherein the bent ends are connected materially with the star point connecting ring.